



## Noise Barriers for Motorways & Railways in the European Union – European Regulations & Construction Tec Thessaloniki Greece 20



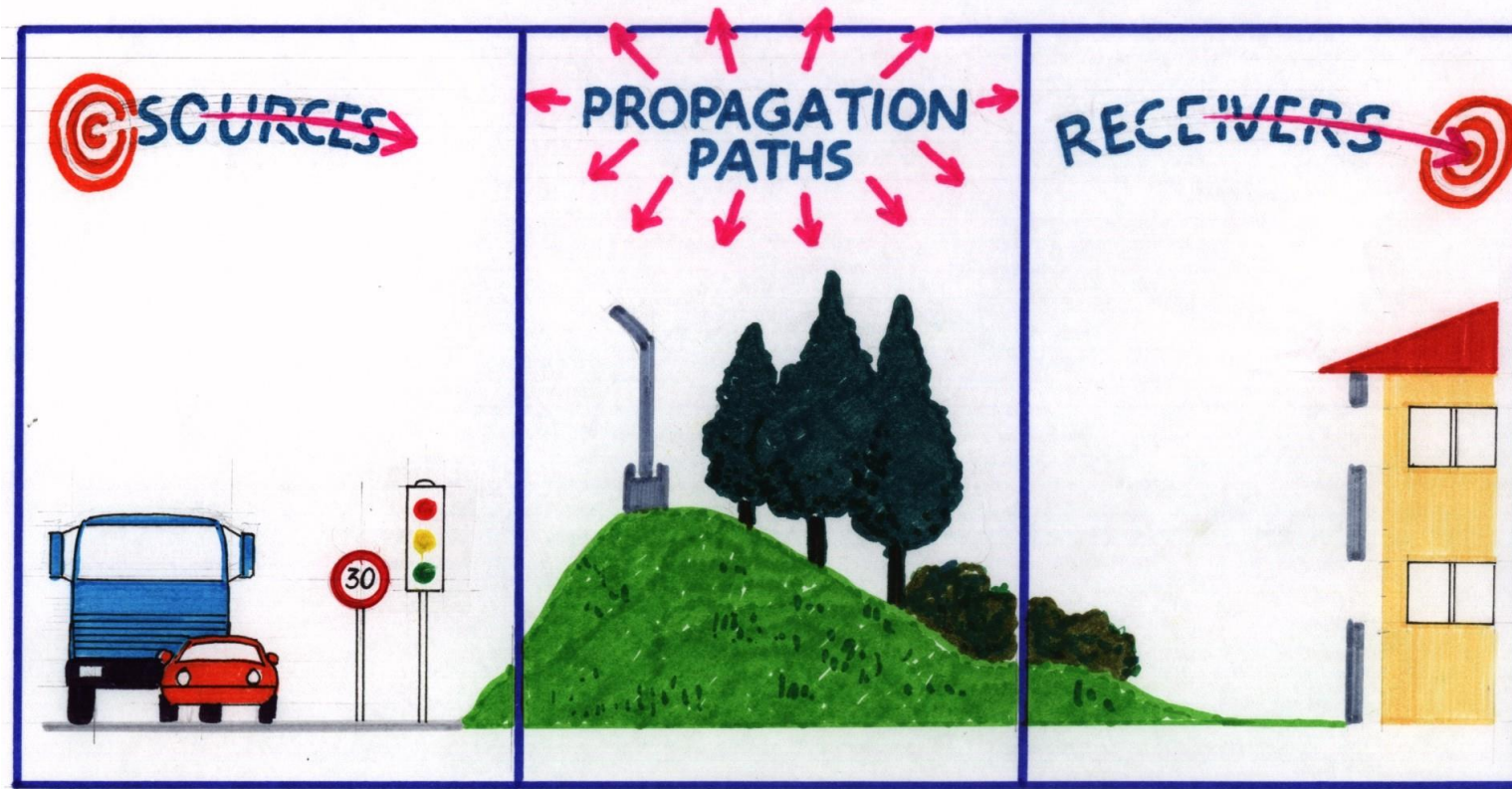
**A cost-benefit evaluation of Noise Barriers shows positive outcomes when the products meet the criteria of durability & sustainability**

Giovanni Brero   ERF\_ ENBF \_ UNICMI   Road & Rail Equipment working groups  
Member of CEN standardization technical committees  
Noise Expert in DGENV EU Commission

## Summary:

- Noise barriers as a tool for noise reduction strategy
- Design activities
- Product/system performance
- Focus on durability & sustainability





**EXPECTED INSERTION LOSS VS POPULATION INVOLVED**

- 4 dB(A)

-10 up to -20 dB(A)

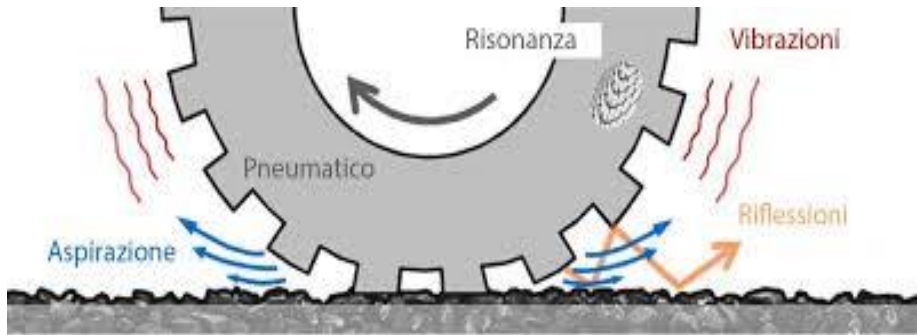
> 20 dB(A)

**FOR ALL RECEIVERS**

**FOR MANY  
RECEIVERS**

**FOR A FEW RECEIVERS**



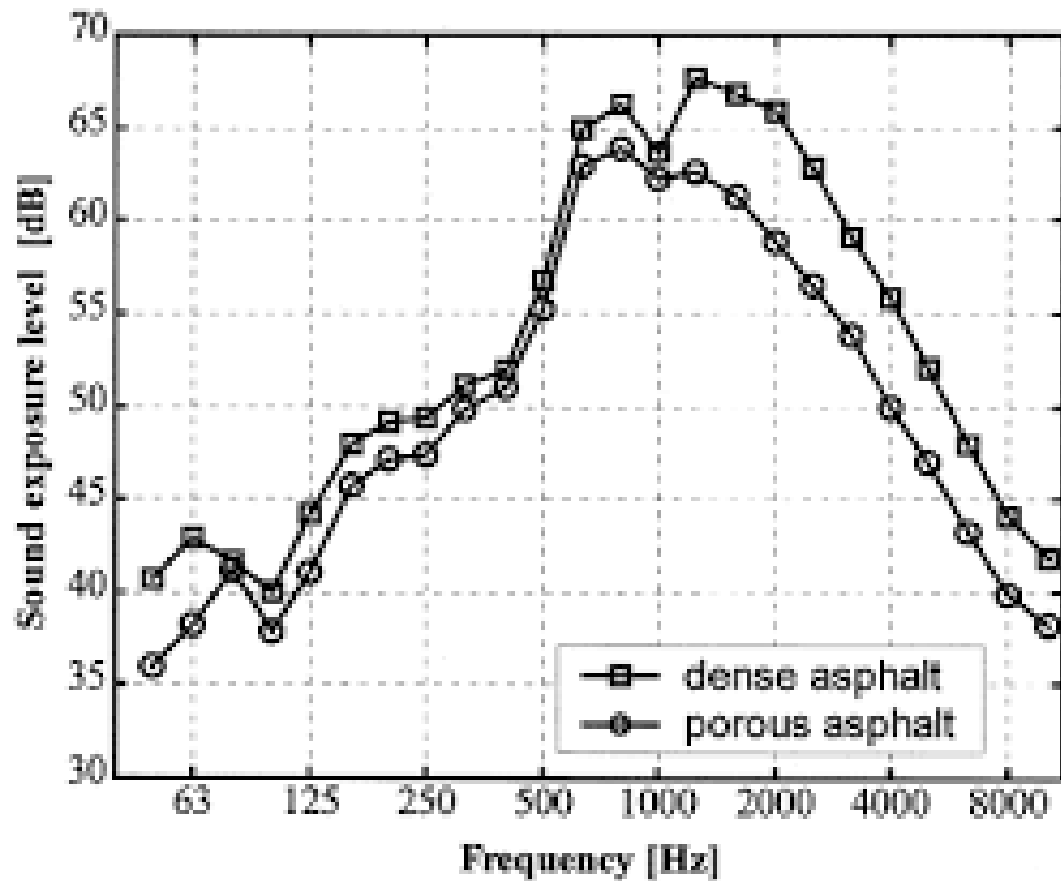


Porous asphalt case



Tyre Noise label

## Combination of porous asphalt and noise barrier: any chance?

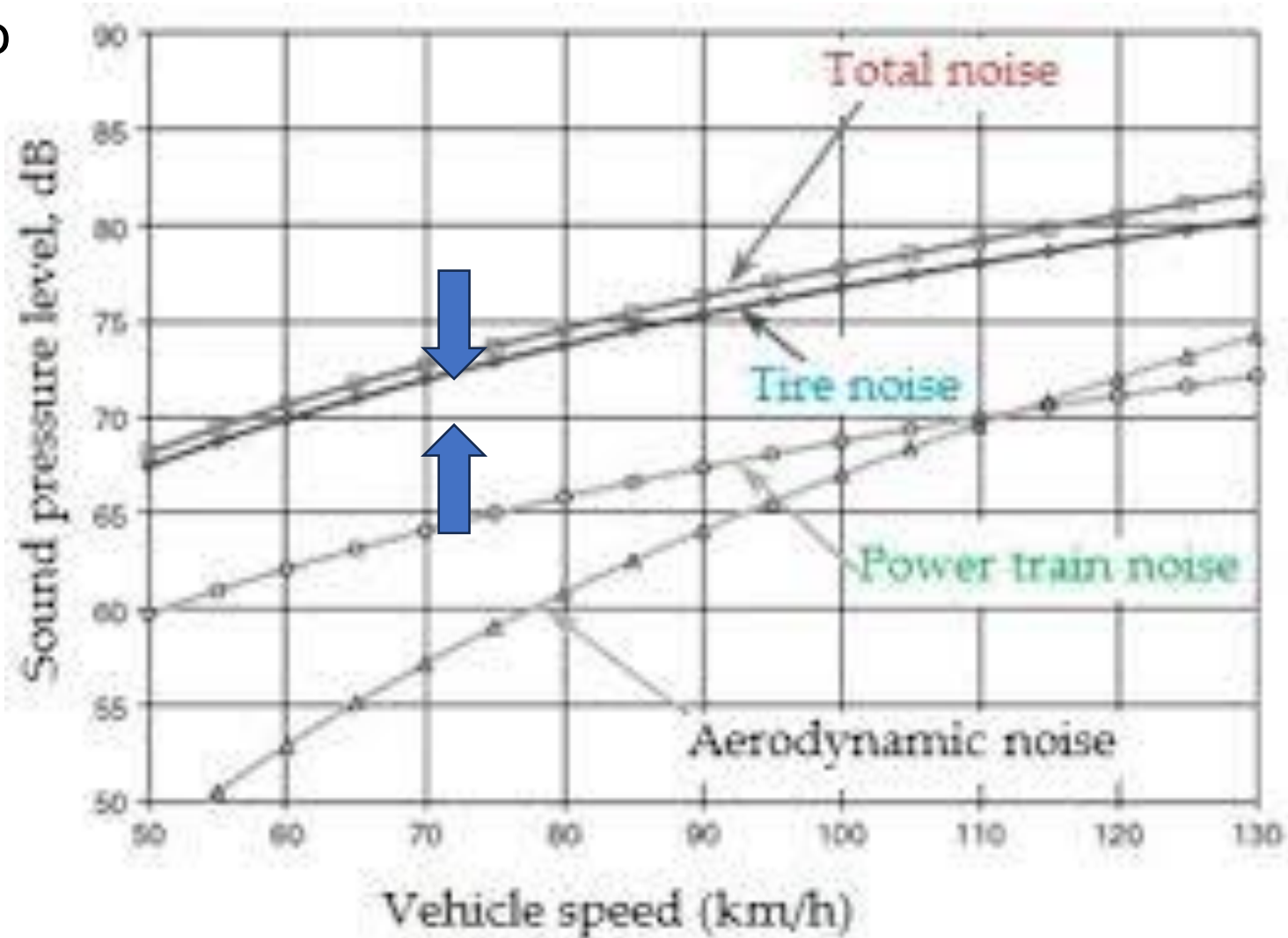


- Conventional porous asphalt effect is evident over 500 Hz third octave band
- Effect of noise barrier due to diffraction is expected in the same frequency range
- This is not a favourable condition as total results is not the mere summation of the effects; i.e.
- IL (measured behind a noise barrier) = 15 dB
- IL (measured with a porous asphalt) = 4 dB
- IL (measured with their combination) = 16 dB

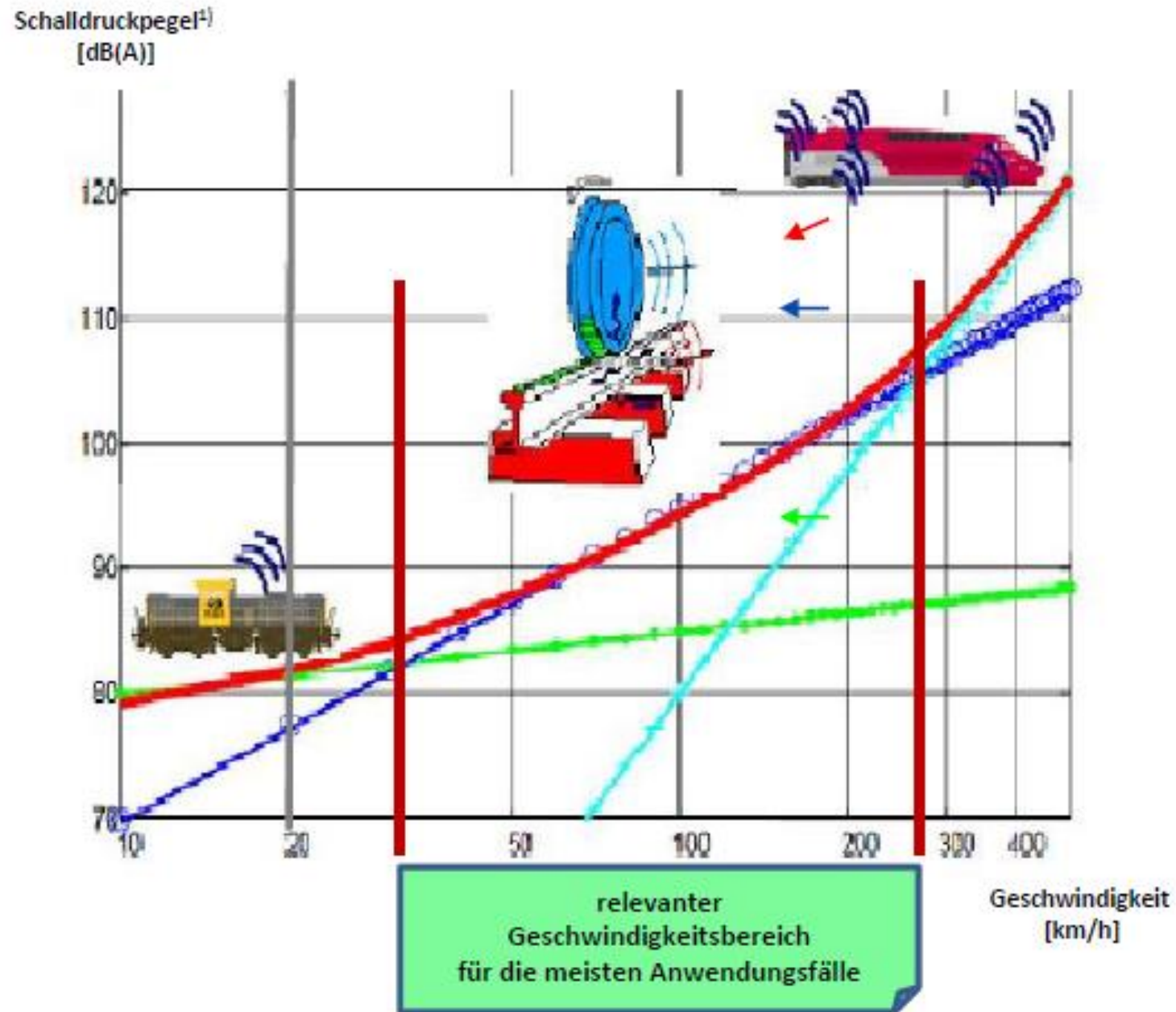
## Electric mobility: possible scenario



Road traffic noise sources  
Expressway motorway  
Light vehicle case



rail sector case







In the rail sector

Absorbing track surface - Close proximity barrier - Rail dumper - Low height noise barrier



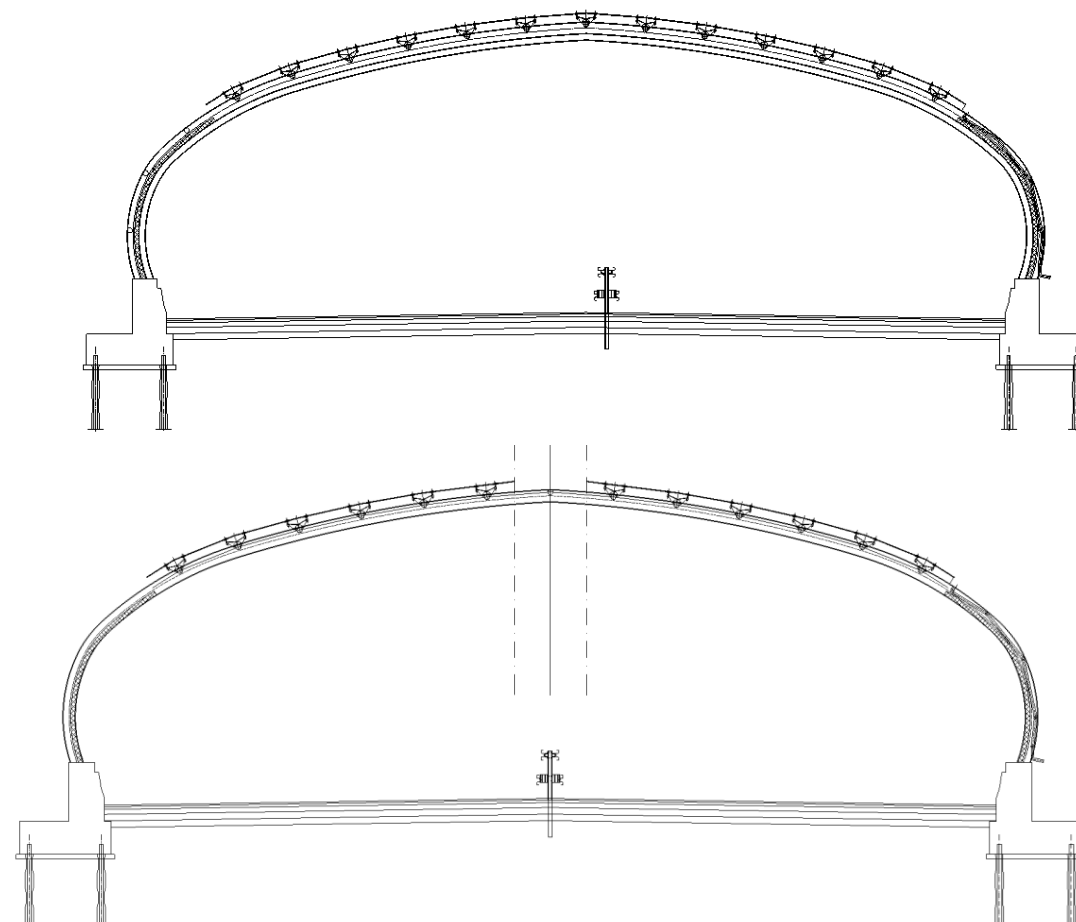
Electric mobility will not provide a solution in extra urban areas

Action on road surface can ensure a moderate noise reduction for many receivers

Action on the building can ensure an high noise reduction for a few receivers

Noise barriers (or covering) remains the unique approach in case a significative noise reduction is required for many receivers







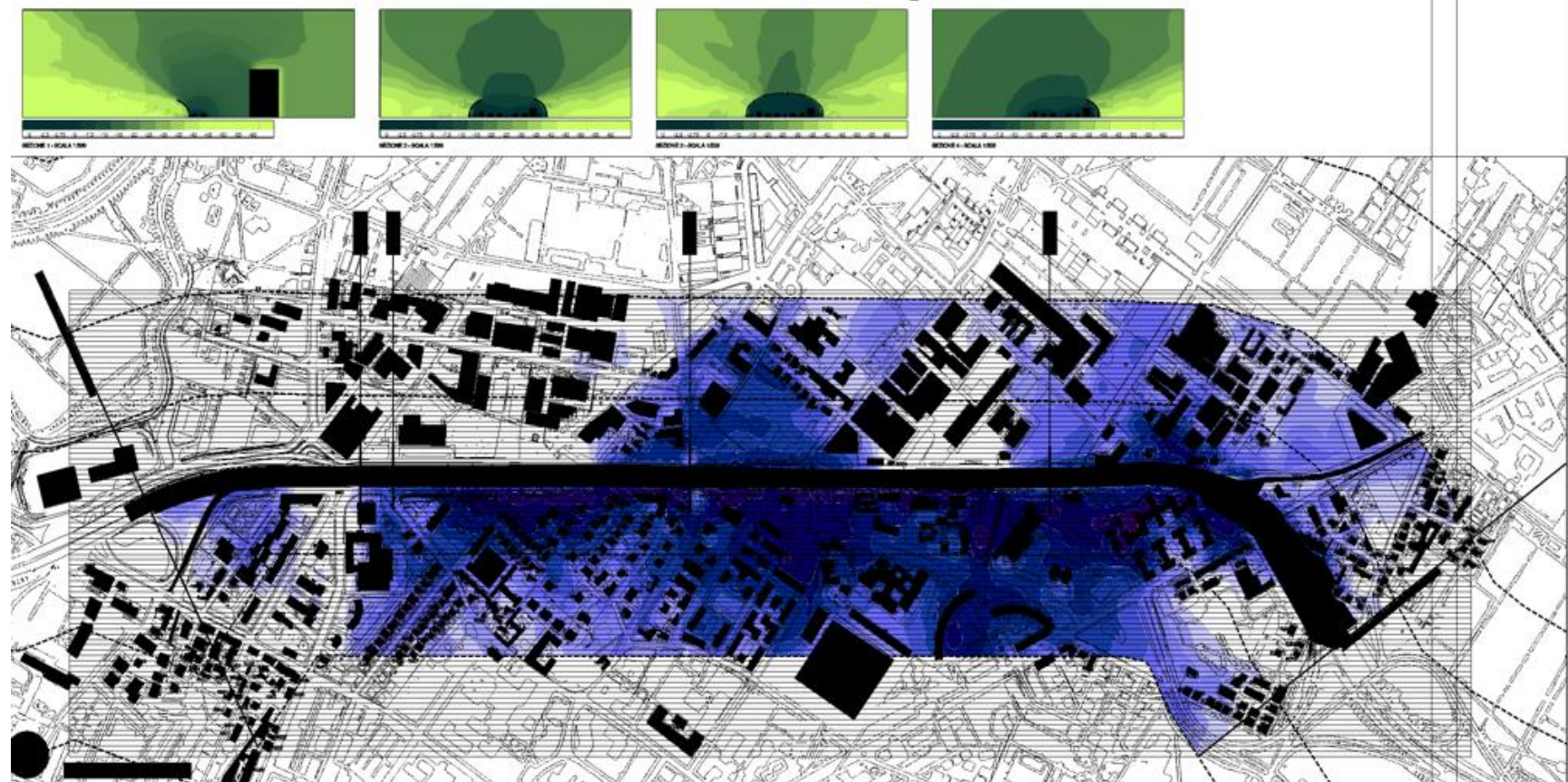
How to address public resources for traffic noise reduction ?

Option a )

Use available fundings for a few decibel reduction on the whole network ?

Option b )

Start focusing on the black spots to achieve a significative noise reduction for more exposed receivers ?





***Let's start with the word we use:***

Debat

Noise barriers  
Larmschutz  
Barriere antirumore

or

ΗΧΟΠΕΤΑΣΜΑ (IHOPEΤΑΣΜΑ)

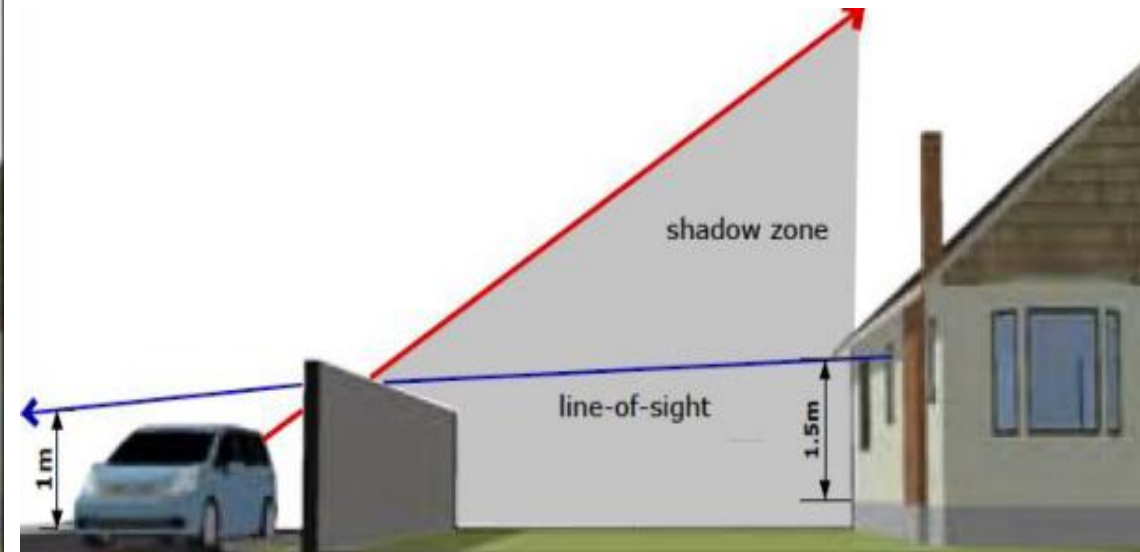
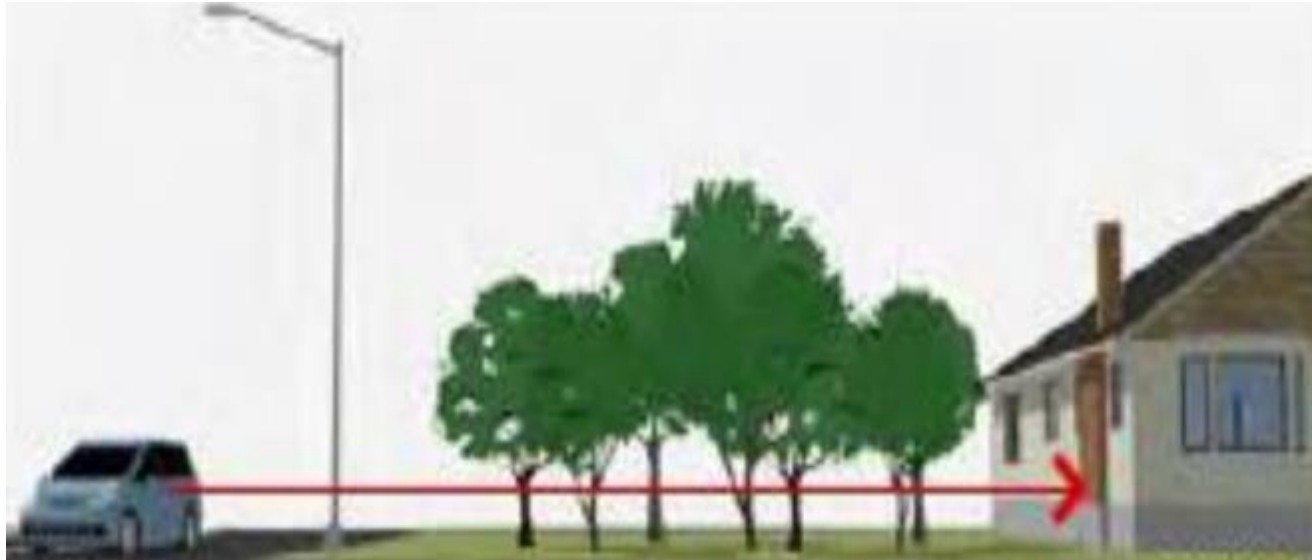
Ecran antibruit  
Geluidsscherm

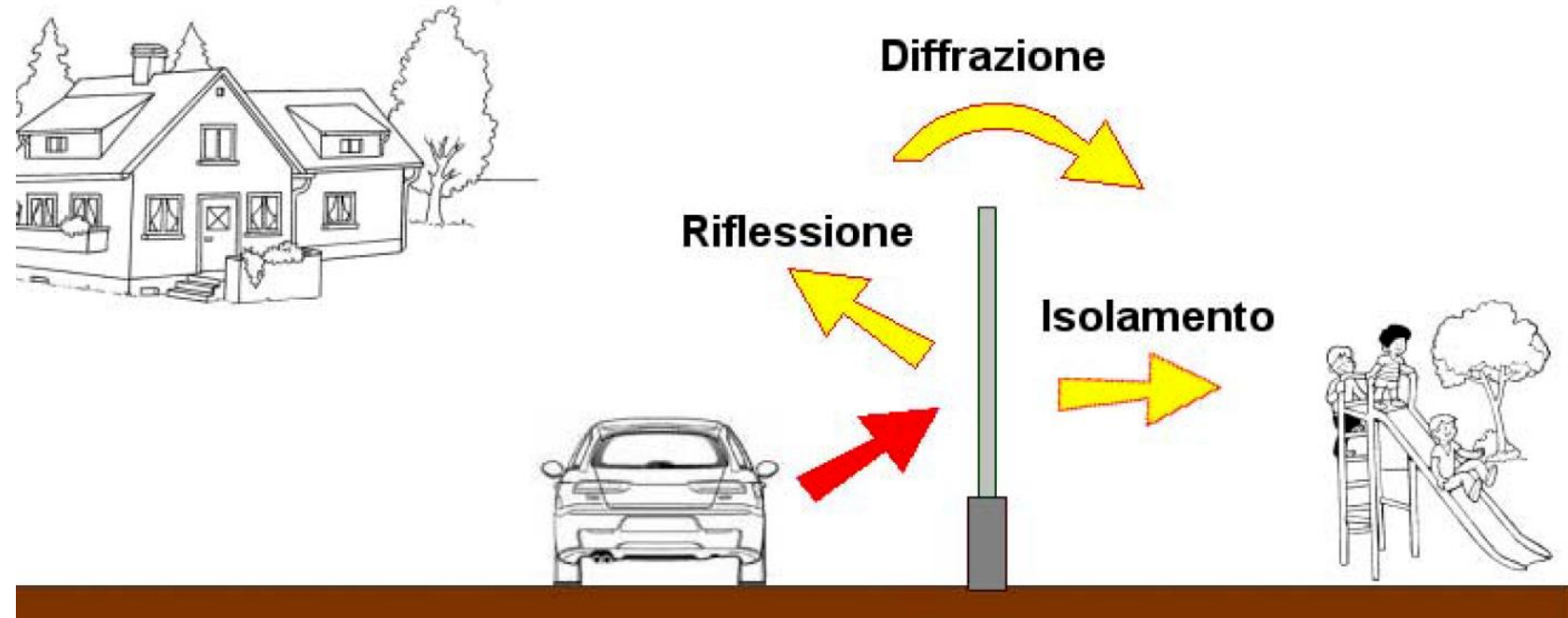


Target of the acoustic design of the noise barrier:

To improve its extrinsic performance

Characterized by the Insertion Loss IL: difference of noise levels without and with the noise barrier





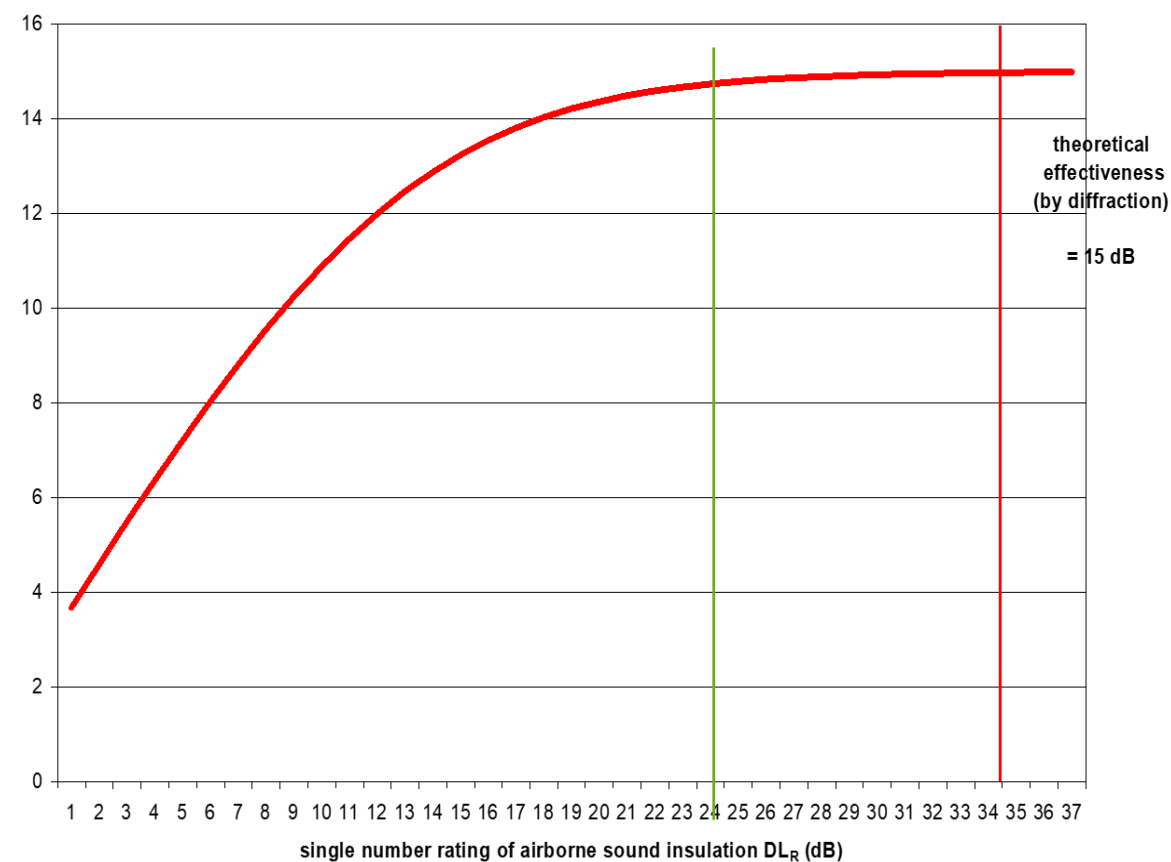
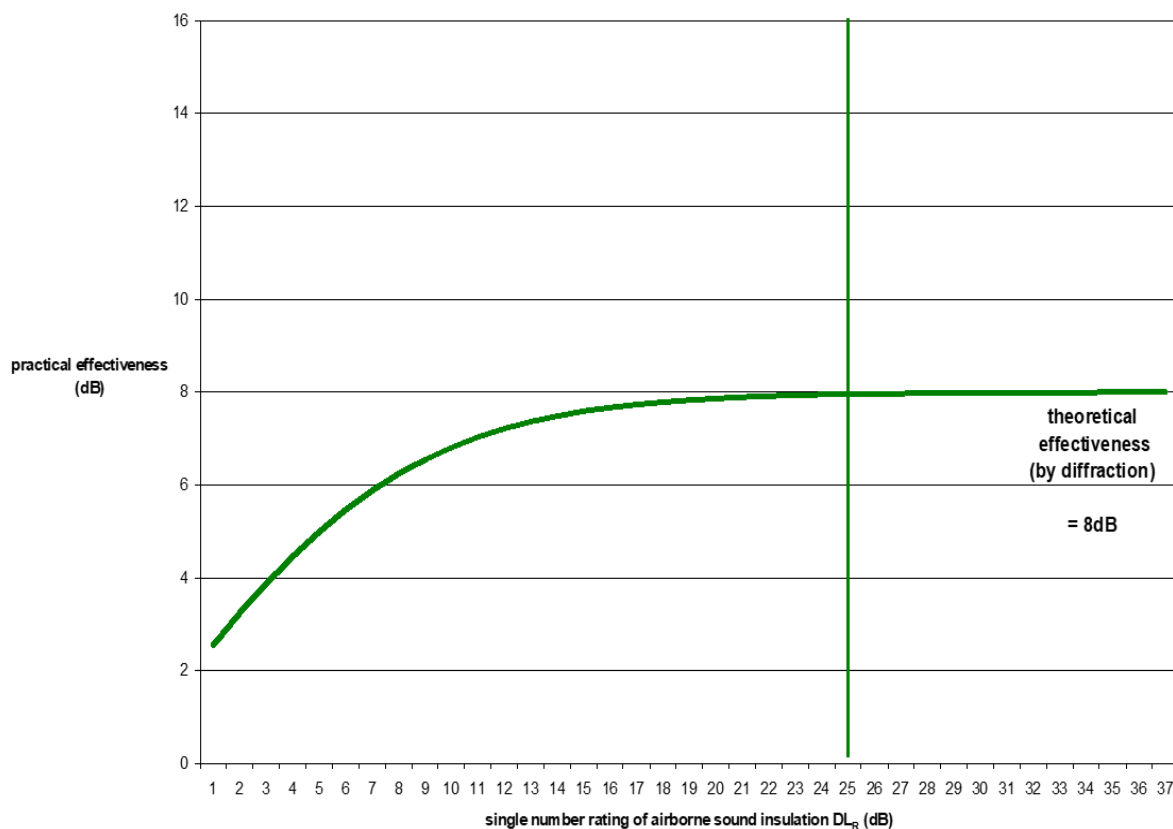
Acoustic design steps:

- 1 - calculation based on **diffraction**: the height and the length of the noise barrier is defined to achieve the noise reduction required at receiver point
- 2 - choice of the noise barrier type to achieve maximum **acoustic insulation** requested
- 3 - choice of the noise barrier type to achieve maximum **acoustic absorption (minimum reflection)** requested

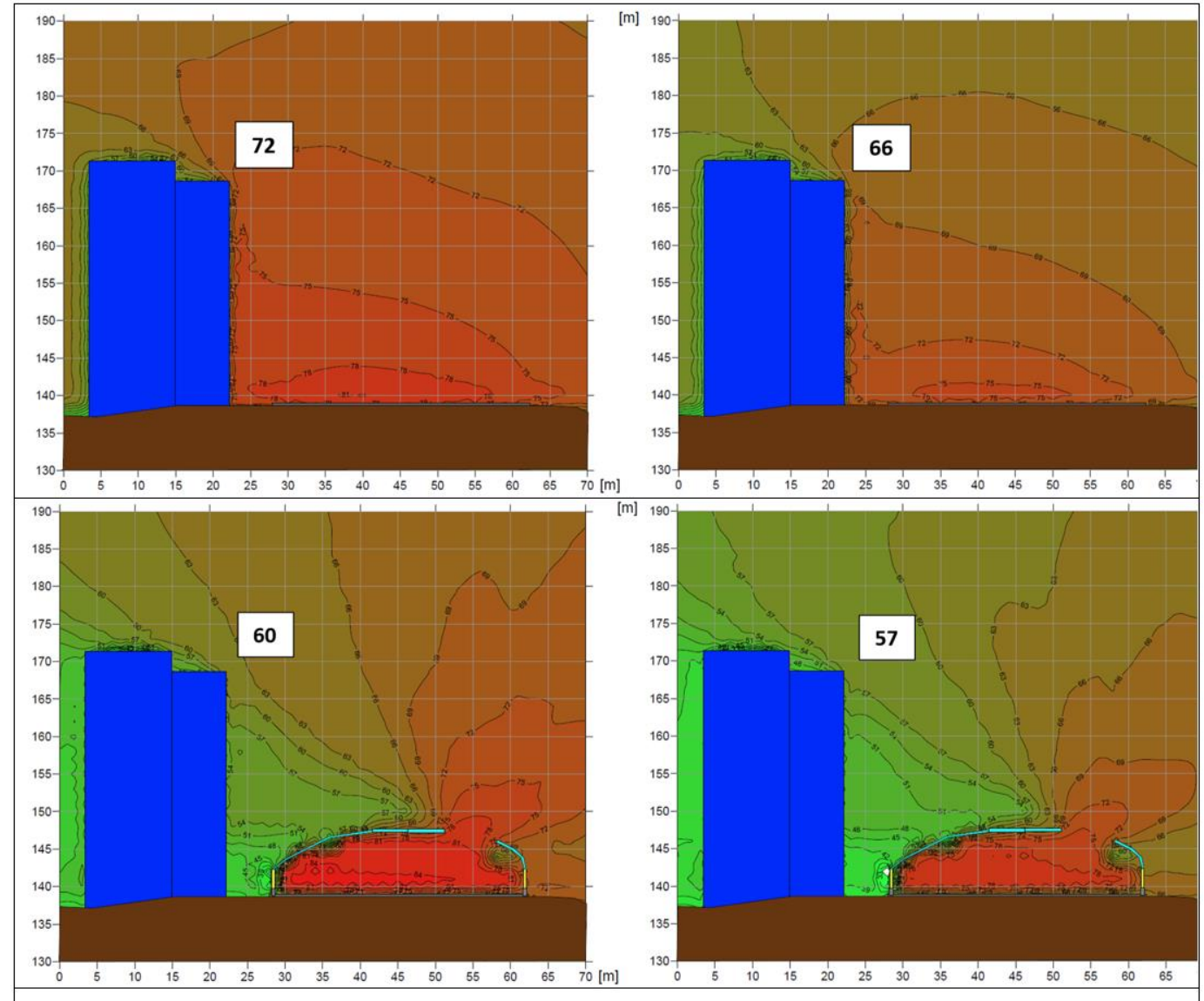


Once the expected effectiveness by diffraction is defined,

- the optimal acoustic insulation is calculated
- choice of the materials (depending on the surface mass)

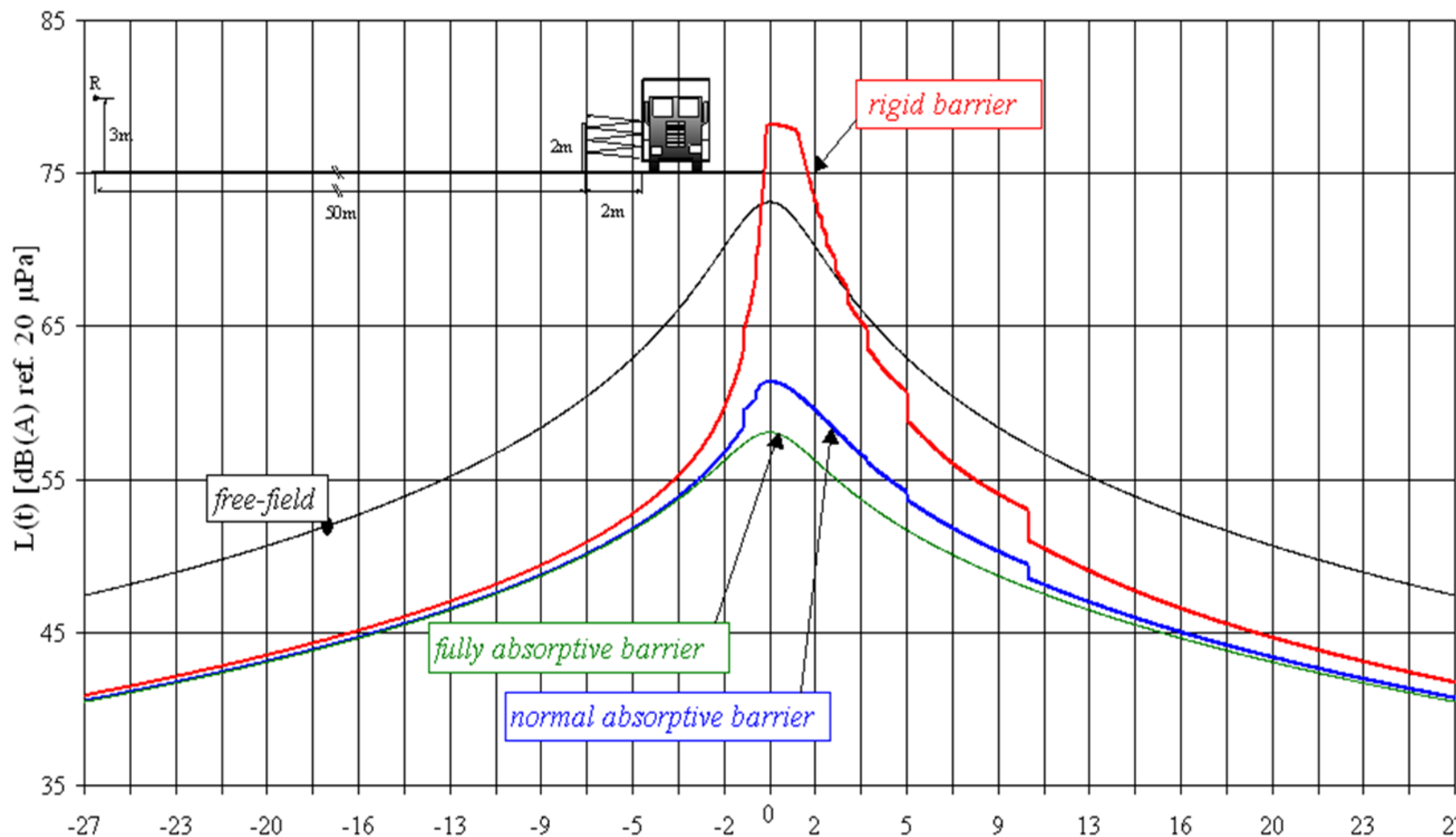


Acoustic modeling tools  
Insertion loss achieved with a  
noise barrier partially spanning  
over the road



Minimizing the noise reflected by the barrier to:

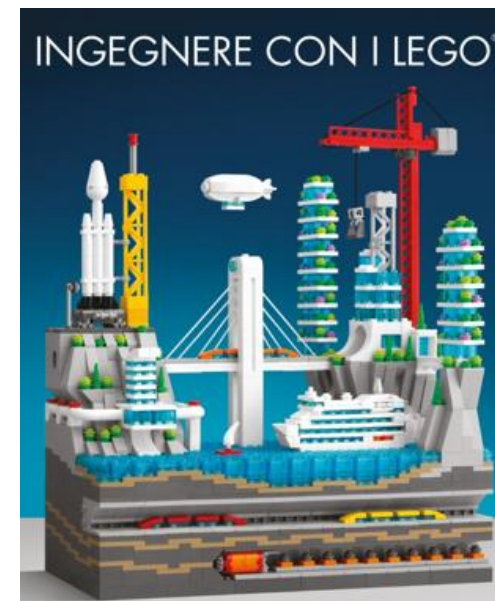
- avoid any increase of noise levels in the screened area behind the barrier.
- Minimise the multiple reflection effect between the vehicles and the barriers (the figure aside show the potential consequences at the receiver point for a truck pass-by measurement)







Material > Construction



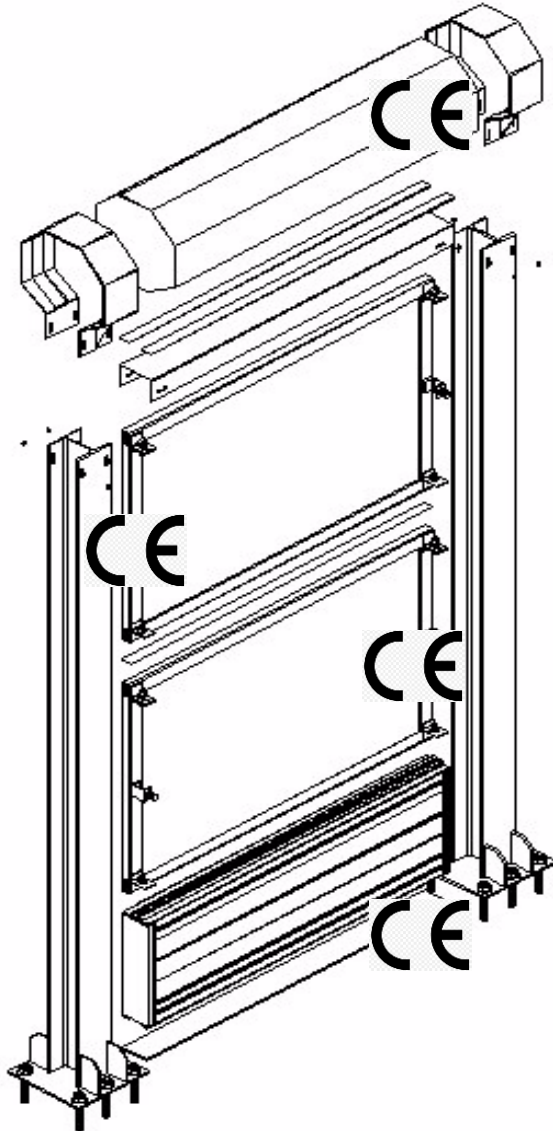
Products > Construction

Performace declared  
for essential  
characteristics, i.e.:

Sound insulation  
Sound absorption  
Mechanical  
performace  
Safety performace  
Durability  
Sustainability

Basic work requirements :

- 1 - Structural integrity of costruction works
- 2 - Fire safety of c.v.
- 3 - Protection against adverse hygiene and health impacts related to c.w.
- 4 - Safety and accessibility of c.w.
- 5 - Resistance to the passage of sound and acoustic properties of c.w.
- 6 - Energy efficiency and thermal performance of c.w.
- 7 - Emissions into the outdoor environment of c.w.
- 8 - Sustainable use of natural resources of c.w.

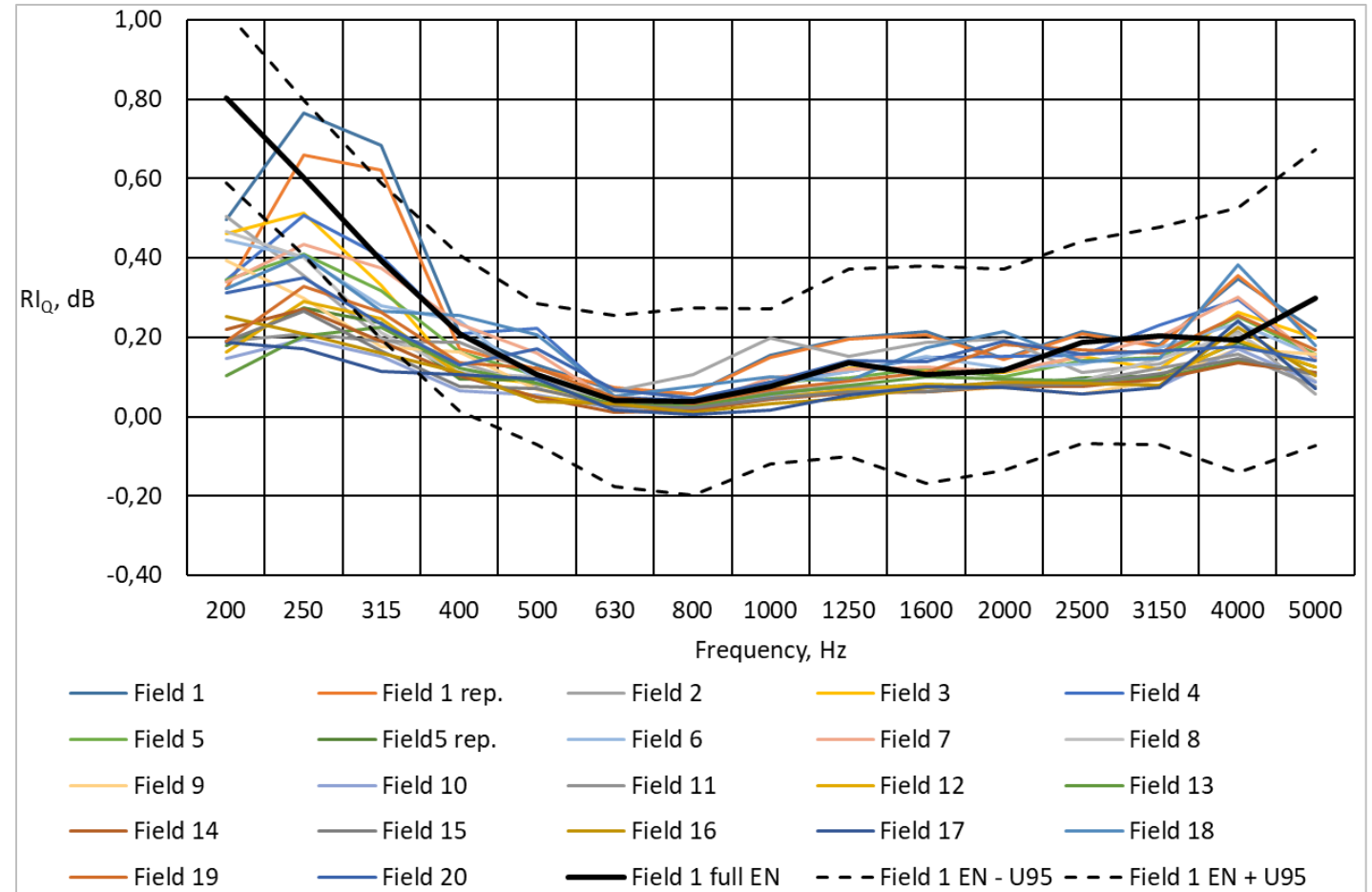


Example of noise barrier components:

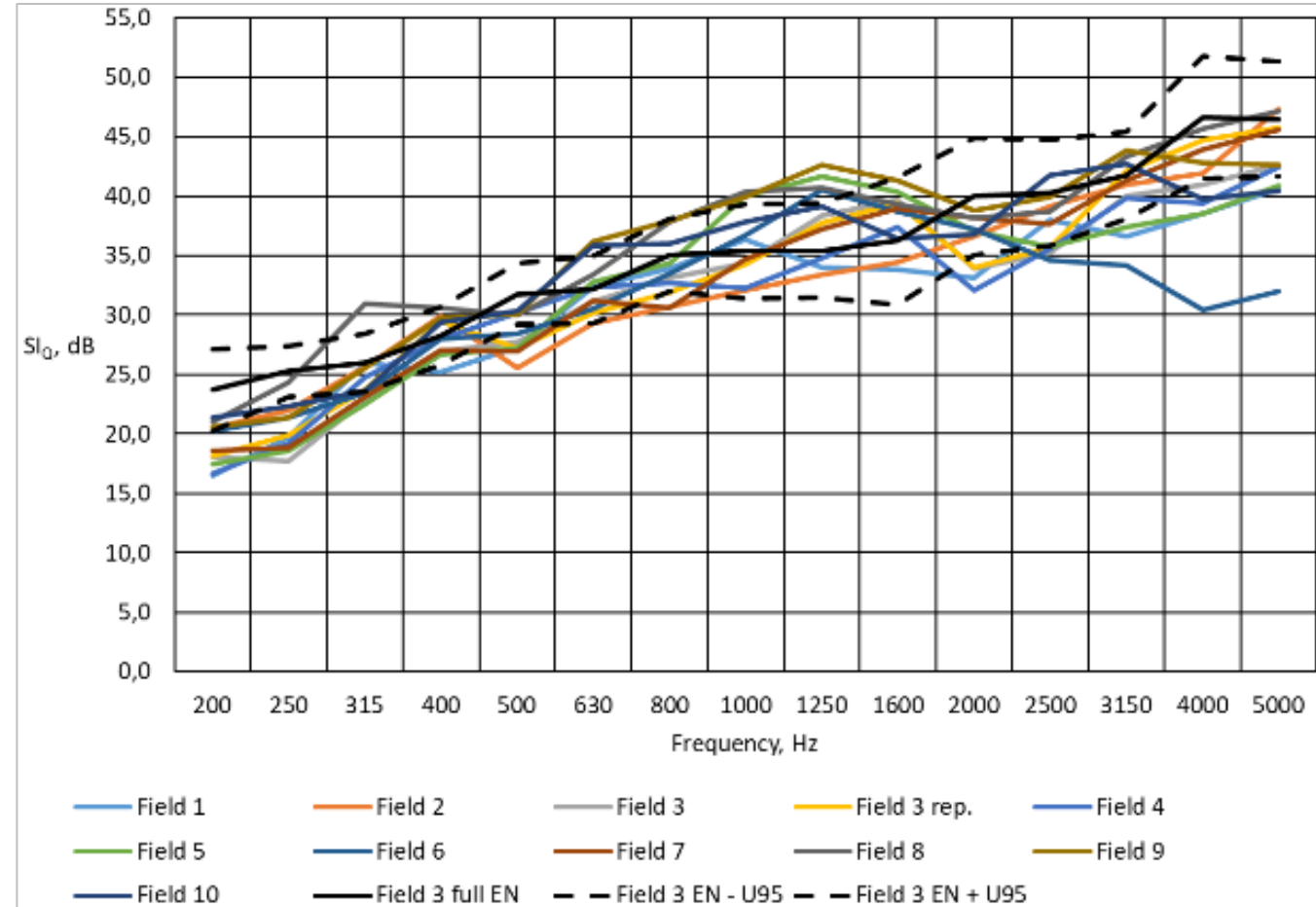
- Structural post, i.e. HE steel profiles + base plate + anchor bolts
- Cassette metallic panels with inner absorbing material
- Transparent modules, i.e. PMMA solid sheet + EPDM gasket and metallic frame
- Added device + clamping system

CE marking is NOT an OPTION for ROAD applications  
Homologation is requested for RAIL applications

For both a common set of technical standards is developed by:  
CEN TC 226 Road Equipment WG 6 Anti noise devices  
CEN TC 256 SC1 WG 40 Noise barriers









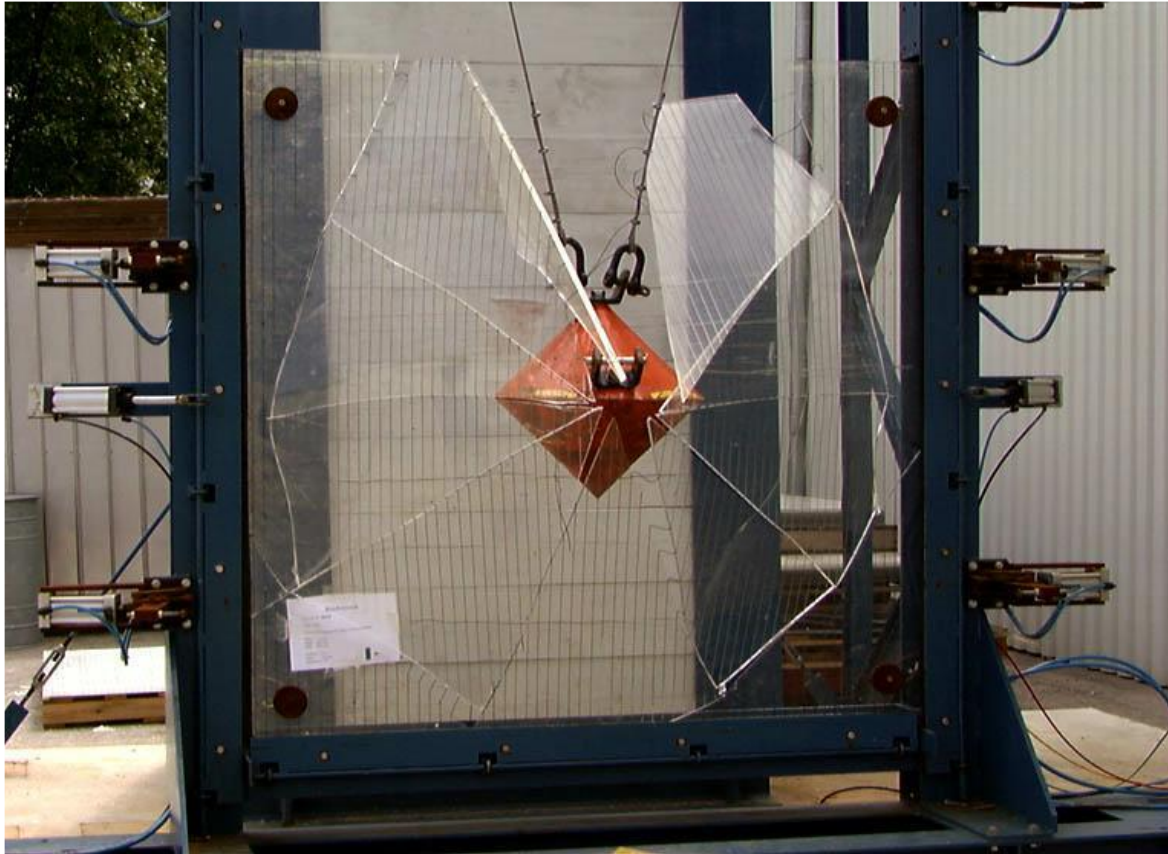


Resistance to load of acoustic panels measured in laboratory



Resistance to load of the whole noise barrier calculated in situ



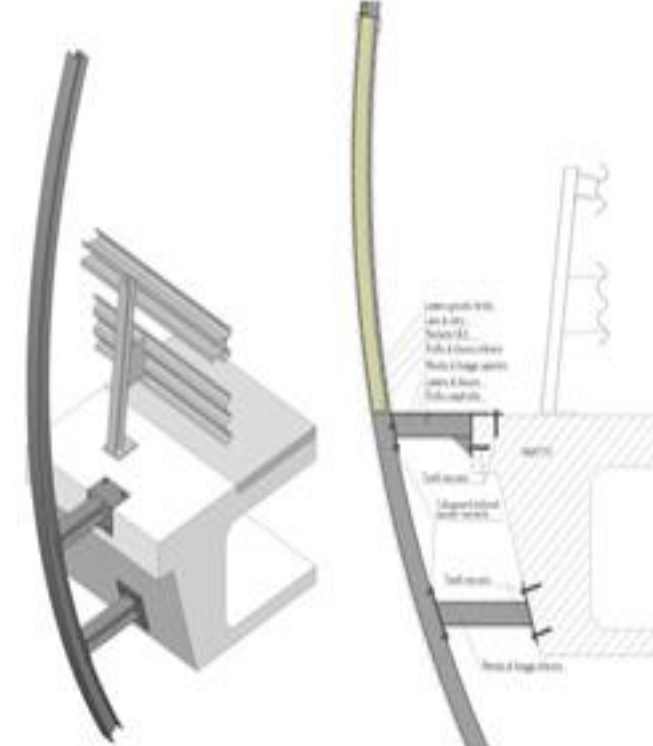


Resistance to impact loads of the acoustic element measured in laboratory



Safety of the noise barrier ensured in situ by a correct design





Resistance to impact of errant vehicles measured in laboratory on integrated noise-safety barrier

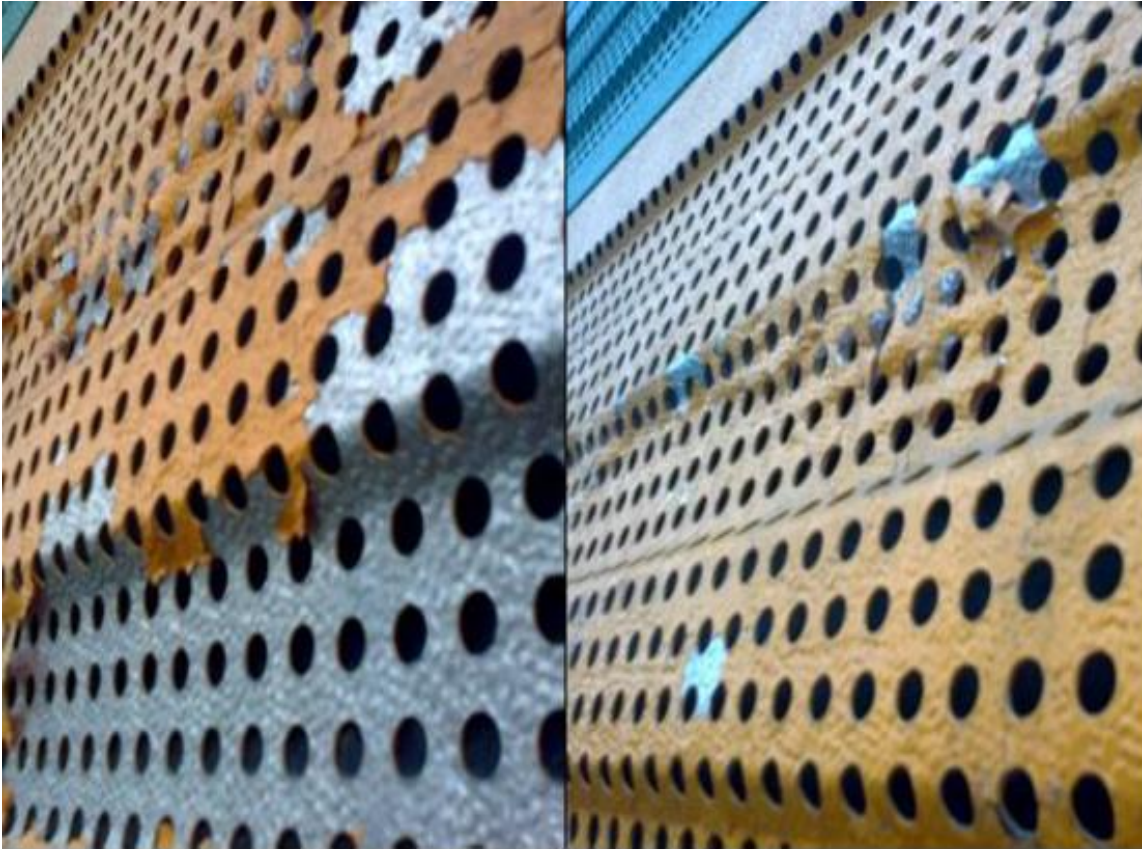




The installation manual is prepared by the noise barrier manufacturer

Specialized contractors (especially in the rail sector) need to be involved for the installation





Durability is declared by the manufacturer according to EN 14389 together with the maintenance manual  
 Inspection and maintenance activities are part of the design process  
 Examples are given for metal or timber surface protection





Examples are given for rockwool layer defects





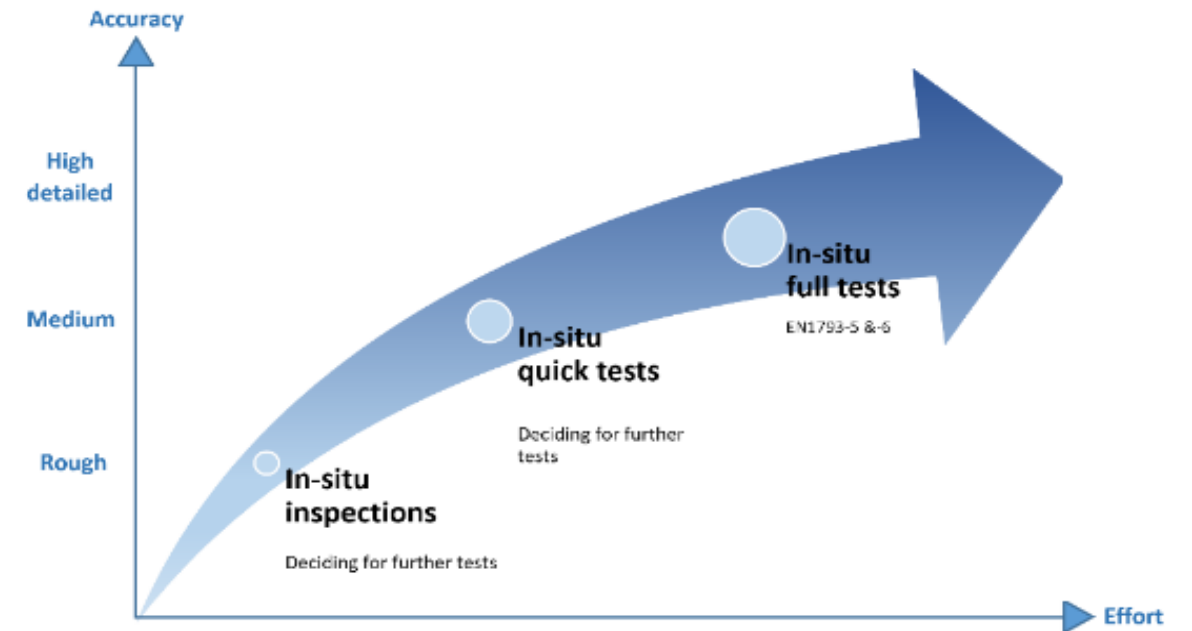
Examples are given for damages occurred to the road that are detrimental for the noise barrier performance



Durability affected by vandalism or accident combined with lack of maintenance







NB inspection protocol Sheet 1: Location		
road name	B42	
near	Oberwal luf	
emergency lane	yes	
from/to km	45.7	46.5
direction	Frankfurt	
from/to coordinates	50.044433 50.044482	8.137693 8.137751

NB inspection protocol Sheet 2: Construction				
main construction material	absorbing front?	absorbing back?	material of posts	
acrylic glass	no	no	steel	
combined with				
combined with				

NB inspection protocol Sheet 4: Acoustic assessment						
Assessment for each NB field individually			Estimated overall assessment (superposition)			
field no.	acoustic condition	critical radius /m	field no.	acoustic condition	critical radius /m	
35	G	5	35	G	5	
57	G	9	57	G	9	
83	Q	17	83	Q	39	
84	G	8	84	Q	44	
86	G	5	86	Q	48	
87	G	9	87	Q	46	
89	Q	17	89	Q	38	

## Research project : SOPRANOISE

- Securing and **O**ptimizing the **P**erformance of **R**oad tr**A**ffic noise barriers with **N**ew meth**O**ds and **I**n- **S**itu **E**valuation
- European research  
funded by **CEDR** (Conference of European Directors of Roads)
- Simplified methods to characterize the in-situ intrinsic acoustic performances of noise barriers

How Sustainability can be defined ?

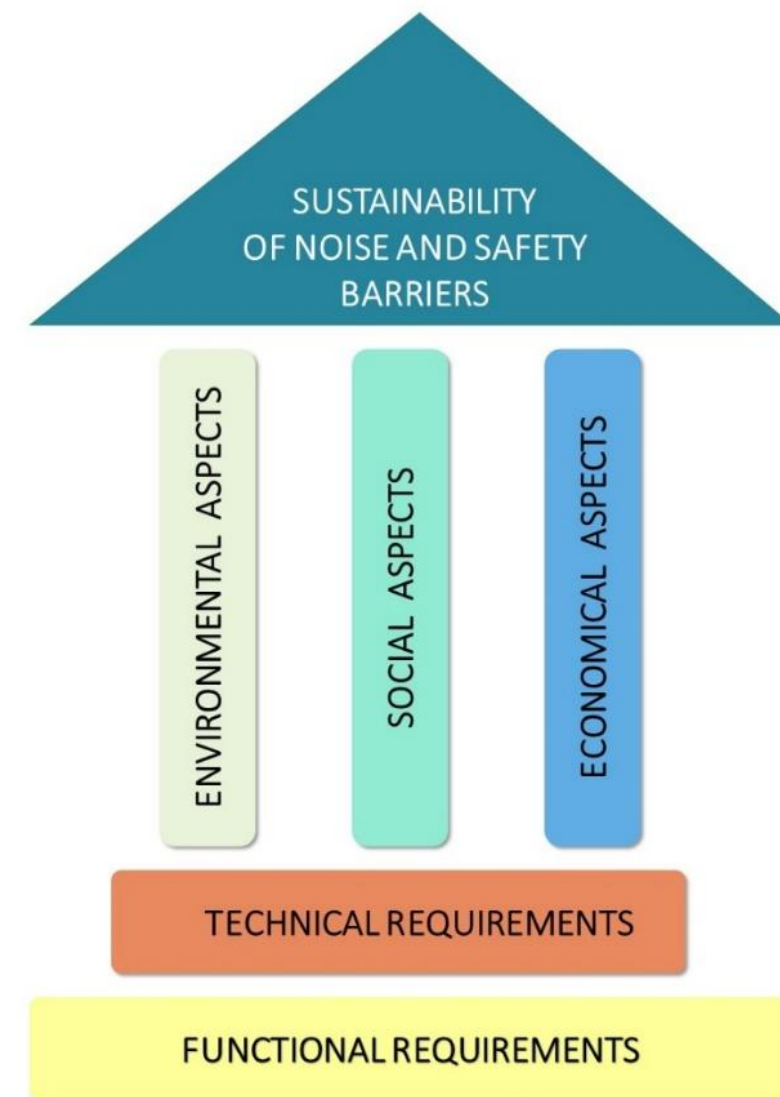
for a noise barrier project:

**technical (and functional) requirements** represents the **basement** design technical specification to be fulfilled, on the top of that for each project:

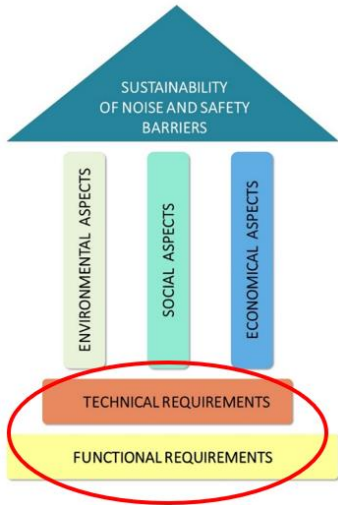
**economic,**

**social,**

**and environmental requirements** need then to be considered.



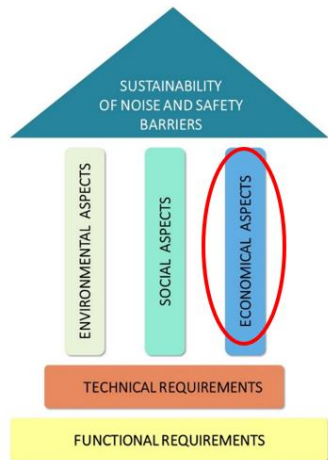




## ESSENTIAL REQUIREMENTS FOR NOISE BARRIERS ACCORDING TO CPR 305/2011 (today under revision)

1. Mechanical resistance and stability
2. Safety in case of fire
3. Hygiene, health and the environment
4. Safety and accessibility in use
5. Protection against noise
6. Energy economy and heat retention
7. Sustainable use of natural resources



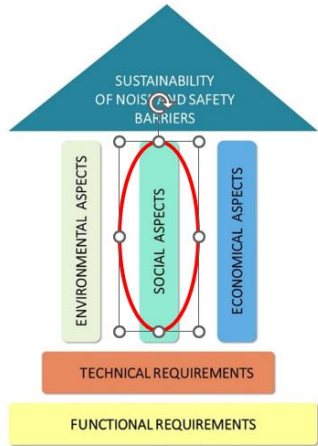


## Economic sustainability

different approaches for Noise barriers:

- Cost / Benefit evaluation  
(take into account new functionalities of Noise barriers  
(energy production, use of the surface...))
- Willingness to pay for noise reduction





## Social sustainability:

- Impact on landscape
- Obstruction of the view
- Shadowing
- Security



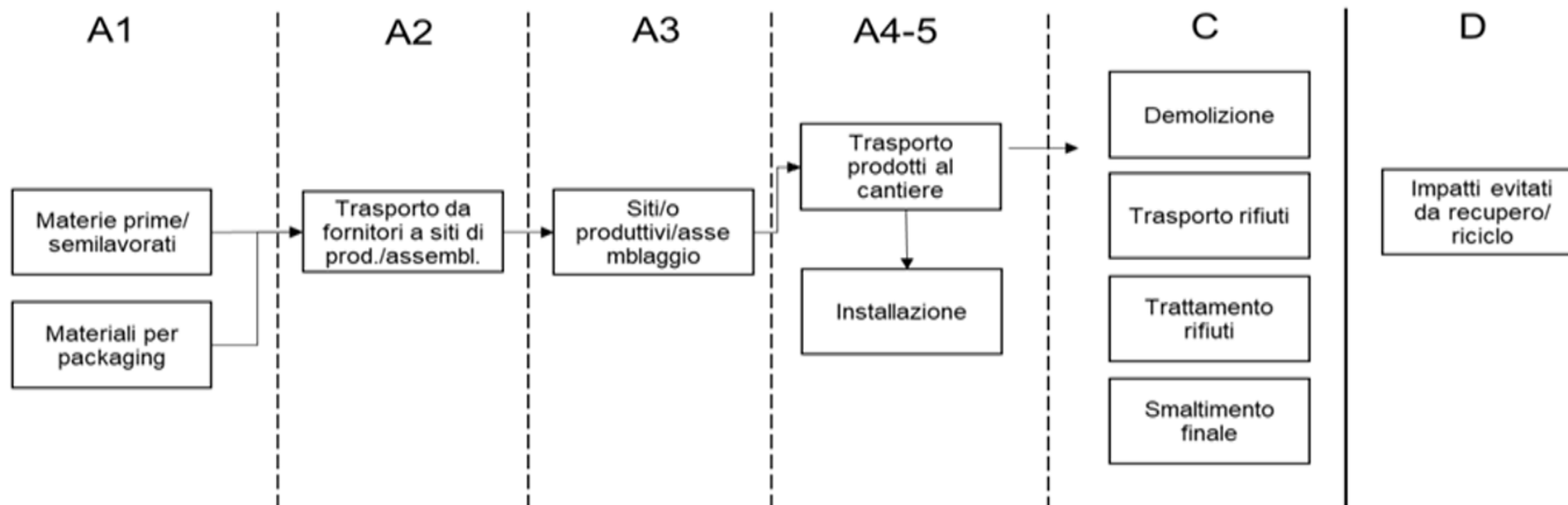
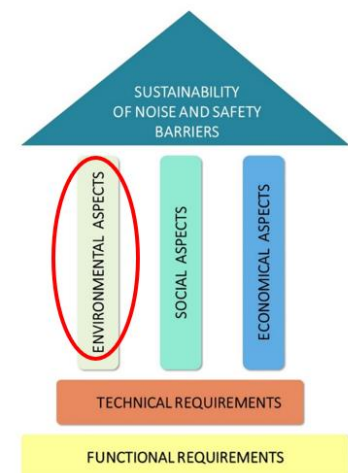


## Environmental sustainability:

EN 17383

<http://www.environdec.com/>

LCA based on the set of indicators over the whole life cycle defined in EN15804:2019.





## PROCEEDR - Optimising Resource Use for Roadside Infrastructures



Material	Details
Aluminium	Rock wool or polyester filling
Steel	Rock wool or polyester filling
Recycled PVC	polyester filling
Glass	+ steel frame + EPDM gaskets
PMMA	+ steel frame + EPDM gaskets
Wood	Timber frame + HDPE sheet





## Life cycle stages to be considered

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	x	x	x	x	x	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	IT	IT	IT	RER									RER				-
Specific data used	X			X	-	-	-	-	-	-	-	-	-	-	-	-	x



## Mandatory impact category indicators according to EN 15804

Results per declared unit									
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-fossil	kg CO <sub>2</sub> eq.	1,6E+01	1,6E+00	2,31E-02	5,12E-04	1,62E-01	2,5E+00	1,0E+00	-4,28E+00
GWP-biogenic	kg CO <sub>2</sub> eq.	6,18E-02	1,60E-03	-9,9E-01	3,13E-07	1,10E-05	1,10E-03	4,66E-05	-1,18E-02
GWP-luluc	kg CO <sub>2</sub> eq.	2,41E-03	5,65E-04	6,84E-06	2,82E-08	1,30E-06	1,09E-04	1,32E-05	-7,64E-03
GWP-total	kg CO <sub>2</sub> eq.	1,6E+01	1,6E+00	-9,7E-01	5,13E-04	1,62E-01	2,5E+00	1,0E+00	-4,30E+00
ODP	kg CFC 11 eq.	3,15E-06	3,25E-07	2,48E-09	4,32E-11	3,82E-08	1,59E-07	7,04E-09	-1,83E-05
AP	mol H <sup>+</sup> eq.	3,79E-02	1,03E-02	1,52E-04	1,07E-06	7,30E-04	4,72E-03	2,92E-04	-2,38E-02
EP-freshwater	kg P eq.	2,32E-04	2,62E-05	3,44E-07	1,62E-08	8,23E-08	4,78E-05	3,92E-07	-2,49E-04
EP-marine	kg N eq.	8,62E-03	3,98E-03	6,47E-05	2,64E-07	2,68E-04	1,46E-03	4,09E-04	-4,93E-03
EP-terrestrial	mol N eq.	9,33E-02	4,38E-02	7,17E-04	2,99E-06	2,95E-03	1,61E-02	1,37E-03	-4,70E-02
POCP	kg NMVOC eq.	2,38E-02	1,06E-02	1,63E-04	7,93E-07	7,15E-04	4,08E-03	3,75E-04	-1,25E-02
ADP-minerals&metals*	kg Sb eq.	9,07E-06	7,00E-08	9,85E-10	1,60E-11	6,99E-09	6,68E-08	5,55E-09	-5,27E-06
ADP-fossil*	MJ	2,7E+02	2,4E+01	2,24E-01	1,22E-02	2,3E+00	3,8E+01	2,74E-01	-1,14E+02
WDP*	m <sup>3</sup>	7,5E+00	5,12E-02	6,02E-04	2,43E-05	-3,9E-04	8,63E-02	8,11E-03	-4,15E+00
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption								

GWP-GHG <sup>1</sup>	kg CO <sub>2</sub> eq.	1,64E+01	1,57E+00	2,35E-02	5,13E-04	1,62E-01	2,49E+00	1,01E+00	-4,3E+00
Particulate matter emissions	Disease incidence	1,96E-07	1,32E-07	1,58E-09	8,04E-12	1,45E-08	5,54E-08	3,96E-09	-2,52E-07
Ionizing radiation, human health	kBq U235 eq.	2,42E-01	1,27E-01	1,41E-03	1,70E-04	9,91E-03	4,92E-01	1,49E-03	-1,77E-01
Eco-toxicity (freshwater)	CTUe	7,97E+01	9,57E+00	1,52E-01	3,91E-03	1,00E+00	1,60E+01	2,81E+00	-8,6E+01
Human toxicity, cancer effects	CTUh	9,76E-09	1,34E-10	9,07E-11	1,20E-12	1,40E-11	3,66E-09	1,44E-10	-9,43E-10
Human toxicity, non-cancer effects	CTUh	5,36E-08	1,58E-08	4,10E-10	1,69E-12	1,96E-09	1,38E-08	1,61E-09	-5,59E-08
Land use related impacts/Soil quality	dimensionless	1,23E+02	6,73E-01	1,44E-02	1,49E-03	6,72E-03	4,40E+00	4,32E-01	-4,6E+00

Additional voluntary indicators e.g. the voluntary indicators from EN 15804 or the global indicators according to ISO 21930:2017



How to implement environmental sustainability in GPP ?

- Confine declarations to modules A
- Eventually extended to modules C
- Clarify the use of module D
- Defined appropriate scenario for modules B
- Identify a global indicator i.e.:

The Environmental Cost Indicator (ECI) is a single-score indicator expressed in Euro.



## PROMOTING SUSTAINABLE ROADS THROUGH PUBLIC PROCUREMENT

ENCOURAGING INNOVATION AND SUSTAINABILITY IN THE ROAD INFRASTRUCTURE SECTOR WHILE MODERNISING PUBLIC TENDERING PROCESSES





# Thanks for your attention



Rue Belliard 20  
1040 Brussels  
Belgium

[info@enbf.be](mailto:info@enbf.be)

[www.enbf.org](http://www.enbf.org)